



# EP13 EXTRA HEAVY DUTY GRAY PVC CEMENT TECHNICAL SPECIFICATION

Job Name _____	Item # _____
Location _____	
Engineer _____	Contractor _____
PO # _____	Tag _____
Representative _____	

## SPECIFICATIONS

- Extra-heavy-bodied, slow-setting, gray solvent cement formulated for use on all classes.
- Complies with various environmental requirements and SCAQMD Rule 1168/316A or BAAQMD Method 40 for VOC.
- Builds up for large diameter installation to fill gaps.
- Ideal for fabrication.
- Formulated for warm weather application.

## APPLICATION / USES

- Recommended for potable water, pressure pipe, drain, waste and vent systems.

## PROPERTIES

VOC	
Maximum VOC per SCAQMD 1168/316A or BAAQMD Method 40:	510 g/L

CHEMICAL PROPERTIES	
Appearance	Gray Liquid
Viscosity	Min. 1600° cps @ 73° F ± 2° F
Density	7.91 ± 0.2 lbs/gallon
Shelf Life	3 Years from Mfg. Date

SET TIME / CURE TIME	
30° F to 50° F	5 – 7 minutes
50° F to 70° F	3 – 5 minutes
70° F to 90° F	2 – 3 minutes



ASTM Standard D2564, NSF Standard 61 for PW, DWV and Sewer Waste, IAPMO Listed

PRODUCT NUMBER	SIZE	DESCRIPTION	CTN. QTY
30343	32 oz.	EP13 Extra Heavy Duty Gray PVC Cement	12
30344	Gallon	EP13 Extra Heavy Duty Gray PVC Cement	4